

SONGWEI MACHINERY

淞威機械



SONG WEI

Taiwan Enterprise

臺資企業

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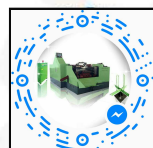
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Th ành phố Hồ Chí Minh
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—Specialty in Manufacturing Multiple Station
Cold Forging Nut Part Formers
專業生產制造多工位高速冷鐓螺帽/零件成型機



QUALITY · INNOVATION · BRAND · VALUE

品質 · 創新 · 品牌 · 價值

SONGWEI

Dongguan SongWei Machinery & Metal Products CO., Ltd

MENU/目錄導航

✧ Profile / 淞威簡介

✧ Culture / 淞威文化

✧ Honor / 淞威榮譽

✧ Multi-Station Nut & Part Former / 多工位螺帽零件成型機

✧ Automatic Nut Tapping Machinery / 自動攻牙機

✧ Standard Fastener & Cold Forging Parts / 標準件和冷鍛件

✧ Professional Teams Dedicated to Exceptional Service
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SONGWEI



Company Profile / 公司簡介

For over two decade, SongWei Machinery has dedicated to research and development, production, marketing Taiwan multiple station high speed nut part former cold forging machinery, which has been continuously improved to raise industry standards. Dongguan factories were set up in 1994, covering an area of 35000 square metres. We have a number of national invention patents and utility model patent certificates.

Main parts, components are processed in Taiwan, through strict inspection and precision assembly, by checking and running test of each one, to reach high efficiency and durable stable operation, after that, deliver to the customers.

The suggestions of each customers has our most attention, it's also the motive of our improvement, from which we will find out a better design or solution for the mutual issues. Our new generation of nut part forging machine is accord with modern productivities and high-tech quality requirement. Quality keeps us quality surviving, our development is rely on good reputation. It's our constant motto. At the same time, we will constantly update and develop new technologies to meet the needs of the future.

20余年的风雨艰辛，淞威机械一直致力于研发，生产，销售台湾多工位高速螺帽零件成型冷锻机，在持续改进中不断提高行业标准。并于1994年在东莞设厂，占地约三万五千多平方米。目前我司已获得多项国家发明专利和实用新型专利证书。

我司主要机器零（配）件均在台湾精加工，经严格检验，精密组装后进口，经过安装调试机器完成后才交于客户使用，以其达到高效率，高耐用稳定的机械运作。

客户的建议是我司提升改良的动力，从中我们将为此不断完善并解决贵公司以往机器上的困扰，全新的螺帽零件冷锻成型机以符合贵公司现代化生产力和高技术质量的品质需要。

“以质量求生存，以信誉谋发展”是我司永恒的企业精神。同时我们将不断的更新与研发新技术来符合未来所需。

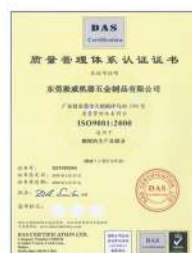
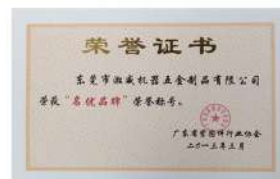
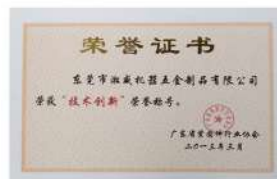
Culture/文化

- ✧ Strives for Success
- ✧ Hard Working & Improvement
- ✧ Team Work & Cooperation
- ✧ Faithful Professional
- ✧ Practice Innovation
- ✧ Value the Quality
- ✧ Consummate the Customer

勇于拼搏
激情进取
勤奋务实
团队协作
诚信敬业
学习创新
客户导向
以变求成

Honor/榮譽

Certificate / 證書



SONGWEI MACHINERY

淞威機械



瑞典原裝 (SKF) 軸承批量進口
Swedish Originally Imported Bearings (SKF)



冷鍛成型機之本臺鑄件 (臺灣進口)
Taiwan Imported Main Frame of Cold Former

6-Die & 6-Blow Nut / Part Former Cold Forging Machinery

6模6衝螺帽/複雜零件冷鍛成型機



APPLICANT / 應用

—Presently it is widely used in Construction, Automobile, Furniture, Electronics, Machinery, Aerospace, National defense industries

目前广泛应用在建筑，汽车，机械，电子，家具，航空航天，国防等行业

—Not only can be used for manufacturing Normal nuts, like Hex nut, Flanged nut, Square nut, Weld nut, Rivet nut, but also Motorcycle link pin, Oil plug screw, Pipe joint, Chain roller, Bearing roller, Bearing ring, Expansion anchor, Bushing sleeve, Bicycle and Motorcycle shaped spare parts, Auto spare parts, shaped nuts and various shaped pieces of shaped and non-standard items, ect.

不仅可用于制造普通螺母如六角螺母、法兰螺母、方形螺母、焊接螺母、铆螺母，还可制造摩托车连杆销、油塞螺钉、管接头、链条滚子、轴承滚子、轴承环、胀锚螺栓、套管衬套、自行车和摩托车零件，汽车零部件，异型螺母及各种异型件和非标件。

Innovational features / 創新特點

- ⚙️ Servo Motor Feeding System / 數位伺服進料系統，進料可控，精準穩定
- ⚙️ All-in-one Integrated Bearings-Bushings / 軸承軸套一體式結構，高效耐用
- ⚙️ Double Slider Mechanism / 雙滑塊結構，雙軌滑行，穩定高效

COLD FORMER 標準型、零件成型機規格表

SPECIFICATION 規格 MODEL 型號	FORGING STATION 模數	CUT-OFF DIA(MAX) 最大切斷直徑 (MM)	CUT-OFF LENGTH(MAX) 最大切斷長度 **	KICK-OUT LENGTH(MAX) 后托頂出長度 ** (MM)	CENTER DISTANCE BETWEEN DIES 母模中心距離 (MM)	RAM STROKE 主滑塊行程 (MM)	FORGING POWER 壓造力 (T·ON)	PRODUCT SIZE 產品(寸) (INCH)	OUTPUT PCS/MINUTE 每分鐘最大產能 **	MAIN MOTOR 主馬達 (HP)	PUMP MOTOR 油泵馬達 (HP)	LUBRICANT(GALLON) 油用量 (加侖)	APPROX. WT (TON) 機械重量 (噸)	FLOOR AREA 需(長*寬)(M) REQUIRED(M) 占地面積 (M)
SW-NF8B	6S	9	10	40	38	50	50	3# - 1/8 M2 - M5	300	10	1	150	3	2'13"1
SW-NF11B	6S	12	16	80	50	70	60	4# - 1/4 M2.5 - M6	280	15	1	200	4.5	25'165"12
SW-NF11B	6SL	12	25	80	50	70	60		280	15	1	200	5	25'17"12
SW-NF14B	6S 7S	15	25	100	60	80	90	1/4 - 3/8 M6 - M8	220	20 30	1/1	300	9	305'188"145
SW-NF14B	6SL 7SL	16	40	120	60	130	90		220	30	1/1	300	9.5	3.5'19"15
SW-NF17B	6S 7S	18	30	120	70	100	120	1/4 - 7/16 M6 - M10	180	30	1/1	300	11	35'2"155
SW-NF17B	6SL	18	55	120	70	160	120		180	30 40	1/1	300	12	4.2'2.15"17

6-Die & 6-Blow Nut / Part Former Cold Forging Machinery

6模6衝螺帽/復雜零件冷鍛成型機



APPLICANT / 應用

—Presently it is widely used in Construction, Automobile, Furniture, Electronics, Machinery, Aerospace, National defense industries

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不仅可用于制造普通螺母如六角螺母、法兰螺母、方形螺母、焊接螺母、铆螺母，还可制造摩托车连杆销、油塞螺钉、管接头、链条滚子、轴承滚子、轴承环、胀锚螺栓、套管衬套、自行车和摩托车零件，汽车零部件，异型螺母及各种异型件和非标件。

Innovational features / 創新特點

- ✱ Servo Motor Feeding System / 數位伺服進料系統，進料可控，精準穩定
- ✱ All-in-one Integrated Bearings-Bushings / 軸承軸套一體式結構，高效耐用
- ✱ Double Slider Mechanism / 雙滑塊結構，雙軌滑行，穩定高效

COLD FORMER 標準型、零件成型機規格表

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SW-NF19B	6S 7S	20	35	120	80	140	150	5/16 - 1/2 M8 - M12	150	40 50	2 / 1	350	18.5	44*23*1.7
SW-NF19B	6SL 7SL	20	60	130	80	180	150			40 50	2 / 1	350	19.5	44*23*1.75
SW-NF22B	6S	23	40	130	80/90	140	200	5/16 - 9/16 M8 - M14	140	50	2 / 1	350	19.5	45*24*1.7
SW-NF22B	6SL	23	65	140	80/90	180	200			50	2 / 1	350	20	45*24*1.8
SW-NF24B	6S 7S	26	45	130	100	140	250	3/8 - 5/8 M10 - M16	120	75	2 / 1	380	27	47*26*1.95
SW-NF24B	6SL 7SL	25	70	150	100	200	250			75	2 / 1	380	28	47*26*2
SW-NF27B	6S	28	45	130	100/110	140	300	3/8 - 5/8 M10 - M18	100	75	2 / 1	420	29	48*2*1.95
SW-NF27B	6SL	28	70	150	100/110	200	300			75	2 / 1	400	30	48*27*2

6-Die & 6-Blow Nut / Part Former Cold Forging Machinery

6模6衝螺帽/複雜零件冷鍛成型機



APPLICANT / 應用

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- ⚙️ Double Slider Mechanism / 雙滑塊結構，雙軌滑行，穩定高效

COLD FORMER 標準型、零件成型機規格表

SPECIFICATION 規格 MODEL 型號	FORGING STATION 模數	CUT-OFF DIA(MAX) 最大切斷直徑 (MM)	CUT-OFF LENGTH(MAX) 最大切斷長度 ** (MM)	BACK-OUT LENGTH(MAX) 后托頂出長度 ** (MM)	CENTER DISTANCE BETWEEN DIES 母模中心距離 (MM)	RAM STROKE 主滑塊行程 (MM)	FORGING POWER 壓造力 (TON)	PRODUCT SIZE 產品(寸) (INCH)	OUTPUT PCS/MINUTE 每分鐘最大產能 **	MAIN MOTOR 主馬達 (HP)	PUMP MOTOR 油泵馬達 (HP)	LUBRICANT(GALLON) 油用量 (加侖)	APPROX WT (TON) 機械重量 (噸)	FLOOR AREA REQUIRED(M) 占地面積 (M)
SW-NF30B	6S 7S	30	50	140	120	140	360	1/2 - 3/4 M12 - M20	100	100	3/1	620	40	5.5*3*2.5
SW-NF30B	6SL	30	80	160	120	220	360			100	3/1	620	42	5.5*3*2.5
SW-NF33B	6S 7S	34	50	140	140	140	450	1/2 - 7/8 M12 - M22	85	120	3/1	620	45	5.7*3.2*2.5
SW-NF33B	6SL 7SL	34	80	160	140	220	450			120	3/1	620	48	5.7*3.2*2.5
SW-NF36B	6S	36	55	150	150	160	530	5/8 - 1 M16 - M24	70	150	3/1	750	66	6.5*3.5*2.6
SW-NF36B	6SL	36	80	170	150	240	530			175	3/1	750	68	6.5*3.5*2.6
SW-NF41B	6S	42	55	170	165	260	630	3/4 - 1 1/8 M20 - M27	70	250	3/1	800	80	7*3.8*2.6
SW-NF41B	6SL	42	80	180	165	260	630			250	3/1	800	90	7*3.8*2.6

多轴自动螺帽攻牙机

Hexagonal Nut Tapping Machine Series
六角螺帽攻牙机系列



型號 MODEL	SWLJ11B	SWLJ14B	SWLJ24B	SWLJ32B	SWLJ41B
攻牙機 FORGING STATION	M3M6	M6--M10	M12--M16	M18M22	M24M32
軸數 SPINDLE NUMBER	4	4	2	2	2
螺帽最大外徑 MAX. DIAMETER OF NUT	11mm	17mm	32mm	44mm	56mm
螺帽最大長度 MAX. LENGTH OF NUT	12mm	15mm	25mm	25mm	25mm
生產速度 CAPACITY	320~360	200~260	50~60	45~55	40~50
主馬達 MAIN MOTOR	0.75kw*4	1.1kw*4	2.2kw*2	2.2kw*2	3.75kw*2
油箱容量 (升) FUEL TANK CAPACITY (L)	120	180	340	620	620
體積 VOLUME	1100*1300*1350	1100*1350*1400	1650*1700*1670	1800*2050*1950	1800*2050*1950
重量 (KG) WEIGHT	710	820	1160	1600	1800

Multi Spindle Auto Nut Tapping Machinery

Flange Nut Tapping Machine Series
法兰帽攻牙机系列



型號 MODEL	SWFL 4Z	SWFL 4Z	SWFL 2Z	SWFL 2Z
攻牙機 FORGING STATION	M3M6	M6M10	M10M14	M14M22
軸數 SPINDLE NUMBER	4	4	2	2
螺帽最大外徑 MAX. DIAMETER OF NUT	4 KW	5.5 KW	4 KW	5.4 KW
螺帽最大長度 MAX. LENGTH OF NUT	0.75 KW	1.1 KW	1.5 KW	2.2 KW
生產速度 CAPACITY	0.75 KW	0.75 KW	0.75 KW	0.75 KW
主馬達 MAIN MOTOR	0.25 KW	0.25 KW	0.25 KW	0.25 KW
油箱容量 (升) FUEL TANK CAPACITY (L)	0.2 KG	0.3 KG	0.3 KG	0.3 KG
體積 VOLUME	1100*1300*1500	1100*1300*1500	1200*1350*1450	1200*1350*1450
重量 (KG) WEIGHT	750	800	600	650

多轴自动螺帽攻牙机

Round Nut Tapping Machine Series 圓形帽攻牙机系列



COLD FORMER 標準型、零件成型機規格表

MODEL 型號	SWYX 2Z-25	SWYX 2Z-40
FORGING STATION 攻牙機	M3M8	M8M12
SPINDLE NUMBER 軸數	2	2
MAX. DIAMETER OF NUT 螺帽最大外徑	22mm	32mm
MAX. LENGTH OF NUT 螺帽最大長度	20mm	20mm
CAPACITY 生產速度	60~70	50~60
MAIN MOTOR 主馬達	1.5kw*2	2.2kw*2
FUEL TANK CAPACITY (L) 油箱容量 (升)	250	350
VOLUME 體積	1000*1100*1300	1000*1200*1400
WEIGHT 重量 (KG)	680	1050

Multi Spindle Auto Nut Tapping Machinery

Blind Hole Tapping Machine Series 盲孔攻牙机系列



COLD FORMER 標準型、零件成型機規格表

MODEL 型號	SWMK-204	SWMK-224	SWMK-234
FORGING STATION 攻牙機	M3M8	M8M12	M12M22
SPINDLE NUMBER 軸數	1	1	1
MAX. DIAMETER OF NUT 螺帽最大外徑	20mm	25mm	20-35mm
MAX. LENGTH OF NUT 螺帽最大長度	30-40mm	30-40mm	30-40mm
CAPACITY 生產速度	25	25	25
MAIN MOTOR 主馬達	0.75KW	1.1KW	1.5KW
FUEL TANK CAPACITY (L) 油箱容量 (升)	90W	90W	90W
VOLUME 體積	1200*650*1300	1200*650*1500	1500*750*1700
WEIGHT 重量 (KG)	550	600	700

東莞淞威機器五金制品有限公司

專業制造多工位高速冷鐓成型機

Computer numerical control feeding system

電腦數控進料系統

The nation's first machine
全國首創第一臺

The great breakthrough in cold heading
industry to completely solve the problem
of feeding instability

冷鐓行業大突破!!!

創新雙主滑軌

更穩定 高效能



Special Part Former

異型件專用機



冷鐵成型過程圖介紹

The Introduction of Forming Processing Chart During Cold Heading



冷鐵成型過程圖介紹

The Introduction of Forming Processing Chart During Cold Heading



以下產品皆由多功位冷墩成型機所制造

Most of the following products can be made
by multiple station cold forging forming machines.



Standard Fastener / 標準件



Rivet Nuts / 拉帽



Auto Spare Parts / 汽車零配件



Pipe Joint / 管接頭



Furniture Pipe Clip / 鉄管家具



Bicycle Parts / 自行車配件



冷鍛模具與設計方案及設備訂購流程

Cold Heading Mould, Design Programs and Equipment Order Process



SONGWEI

專業團隊為您服務

FIRST CLASS SERVICE FOR YOU

服務理念

為了保證給尊貴的您提供最優質、最專業、最快捷的服務，有不同的專員分別為您提供合作前期諮詢，生產中跟蹤，和出貨後跟蹤服務。為了使您的機臺用得稱心如意，我們提供“7天x24小時”售後服務，如機臺出現故障，我們保證24小時內為您提供解決方案。

Service cibcept

We keen to deliver the Platinum service for you, In order to pursuit "the best, the most professional and the quickest response", we have different customer service team for "before cooperating consult", during producing process follow-up and "after shipment follow-up". We deliver a "7days x 24 hours" service to ensure that you use your equipment smoothly.



“7X24” 售後服務

“7days a week, 24 hours a day” service

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