

VDA TRADE COOPERATION

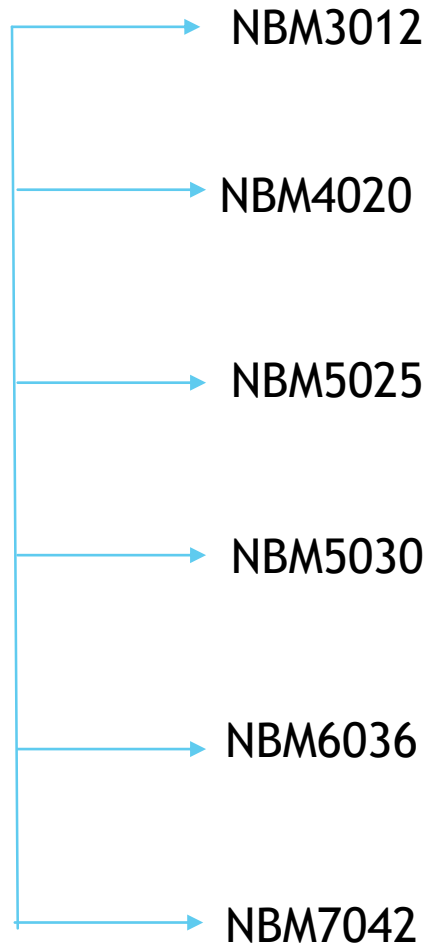
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Concrete Paving Stone And Block Machines

Models:

- 
- NBM3012
 - NBM4020
 - NBM5025
 - NBM5030
 - NBM6036
 - NBM7042

NBM3012



Production capacity is between 1500-1900 pieces per hour and it is able to produce paving stone and briquettes in capacities ranging from 800-1000 pieces. manual, semi-automatic and fully automatic preferred fixed machines..

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM3012



Concrete Parquet and Briquette Types

FACILITY AREA

SEMI AUTOMATIC

Area required for semi-automatic systems: Minimum 3000 m² (300 m² for machinery and equipment, drying area 1500 m², dry ready storage area 700 m², aggregate storage area 400 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in semi-automatic systems must be 80 kVA. The installed capacity is 50 kw. Number of personnel required to operate the factory in semi-automatic systems: 9 people (2 operator and 1 wooden pallet drive, 3 fresh product carriers, 3 aggregate feeders).

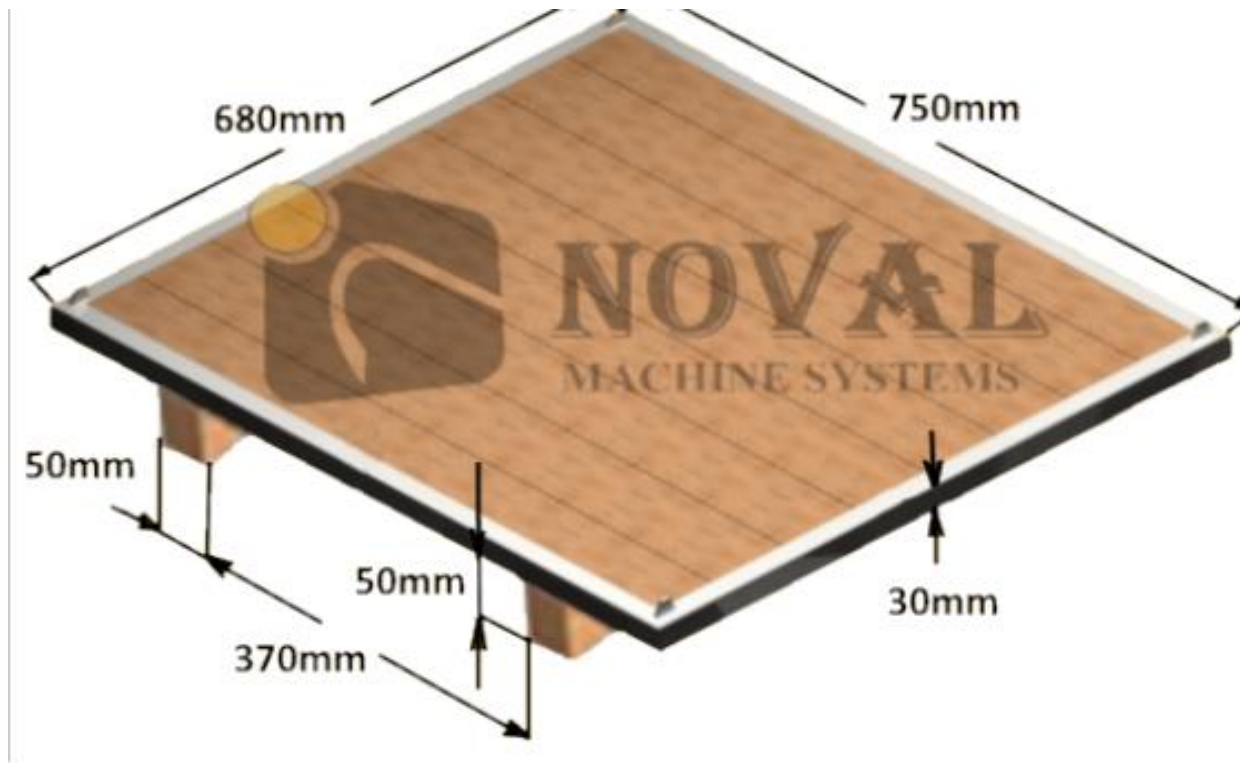
FULL AUTOMATIC

The required plant area in automatic systems: Minimum 3000 m² (400 m² for machinery and equipment, drying area 1300 m², dry ready storage area 800 m², aggregate storage area 400 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in automated systems must be 100 kVA. The installed capacity is 75 kw. Number of personnel required to operate the factory in automatic systems: 3 people (2 operator and 1 forklift driver).

NBM3012

PRODUCTION CAPACITY

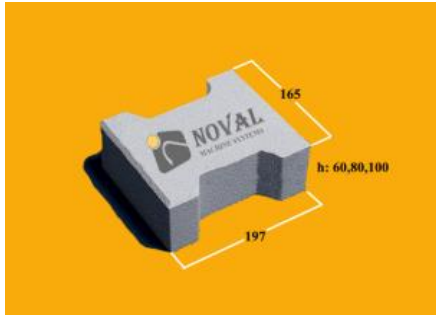
DIMENSIONS OF THE PALLET:
75 CM * 68 CM * 5 CM * 3 CM



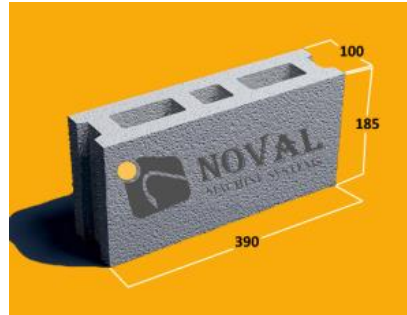
NBM3012

DIMENSIONS OF THE PALLET:

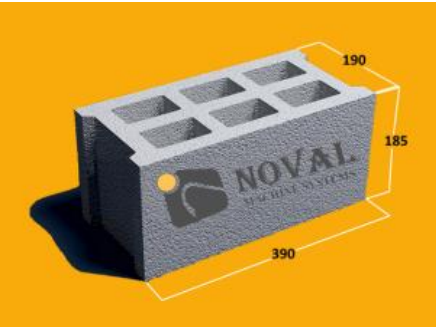
75 cm * 68 cm * 5 cm * 3 cm



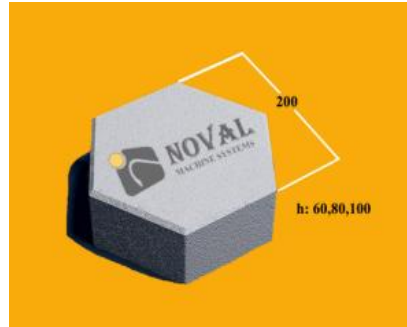
INTERLOCK STONE;
20 pcs interlock stone
per press.
Cycle time 25 seconds.



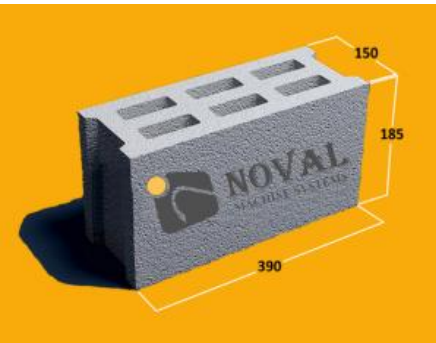
BR 010 BLOCK (100cm-390cm-185cm);
7 pcs BR 010 block per press.
Cycle time 20 seconds.



BR 020 BLOCK (190cm-390cm-185cm);
4 pcs BR 020 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
6 pcs hexagon paving stone per
press. Cycle time 25 seconds.



BR 015 BLOCK (150cm-390cm-185cm);
5 pcs BR 015 block per press.
Cycle time 20 seconds.

NBM3012

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
3012 68*75	12	4	1.440 PARQUET 480 BRIQUETTE	11.520 PARQUET 3.840 BRIQUETTE	17.280 PARQUET 5.760 BRIQUETTE	350-400 m2

NBM4020



The production capacity is 2600-3000 pieces per hour and it is able to produce paving stone and briquettes in capacities ranging from 1500-2000 units. manual, semi-automatic and full automatic preferred fixed machines.

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM4020



Concrete Parquet and Briquette Types

FACILITY AREA

SEMI AUTOMATIC

The required plant area in semi-automatic systems: Minimum 3600 m² (400 m² for machinery and equipment, drying area 1800 m², dry ready storage area 800 m², aggregate storage area 500 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in semi-automatic systems must be 80 kVA. The installed capacity is 50 kw. Number of personnel required to operate the factory in semi-automatic systems: 9 people (2 operator and 1 wooden pallet drive, 3 fresh product carriers, 3 aggregate feeders).

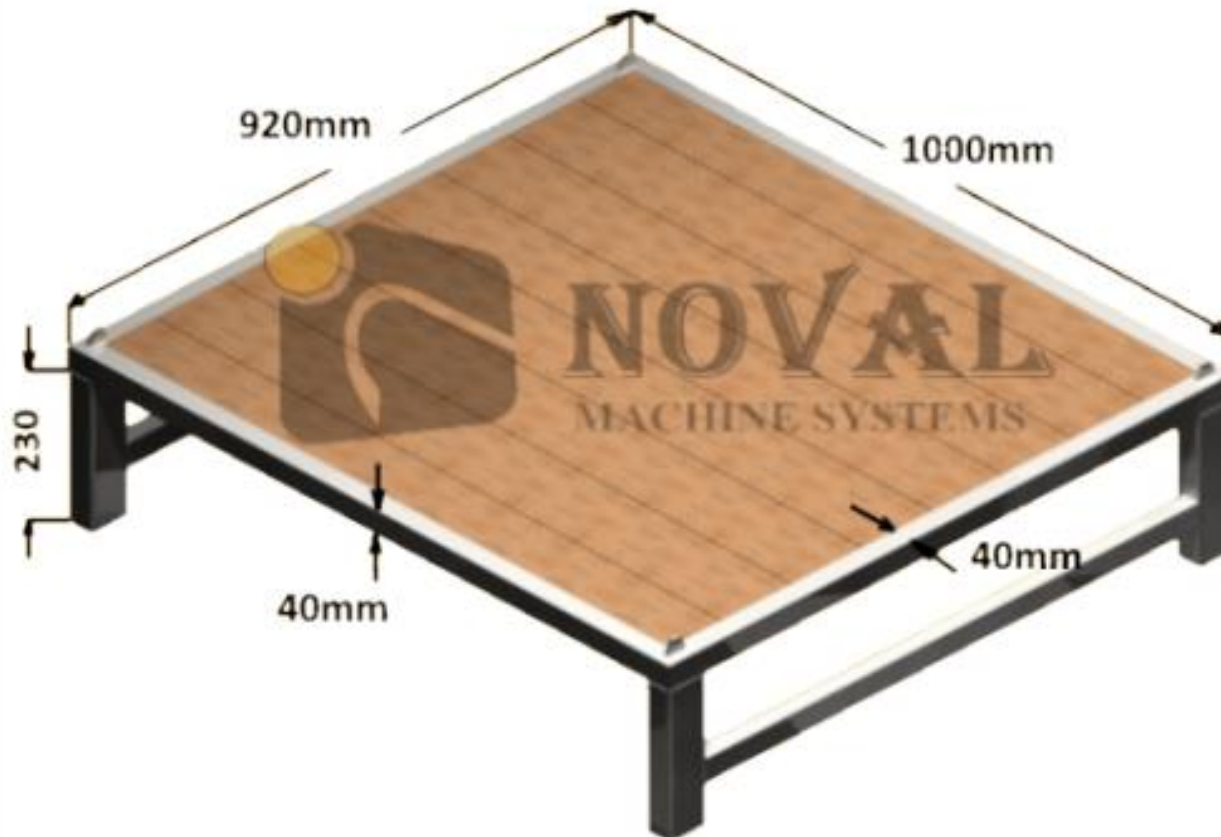
FULL AUTOMATIC

The required plant area in automatic systems: Minimum 3600 m² (500 m² for machinery and equipment, drying area 1500 m², dry ready storage area 1000 m², aggregate storage area 500 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in automated systems must be 100 kVA. The installed capacity is 75 kW/h. Number of personnel required to operate the factory in automatic systems: 3 people (2 operator and 1 forklift driver).)

NBM4020

PRODUCTION CAPACITY

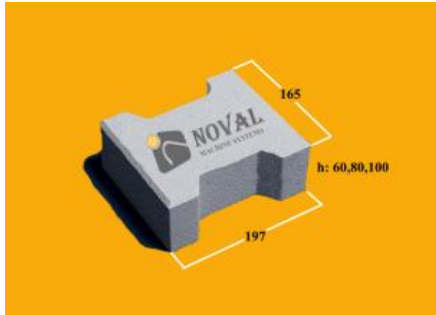
DIMENSIONS OF THE PALLET:
100 CM * 92 CM * 23 CM * 4 CM



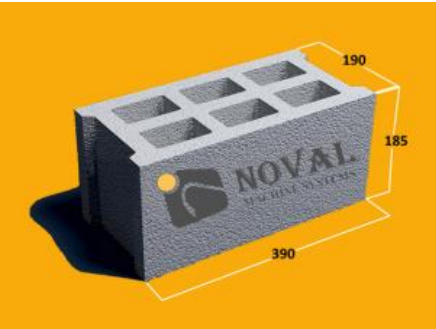
NBM4020

DIMENSIONS OF THE PALLET:

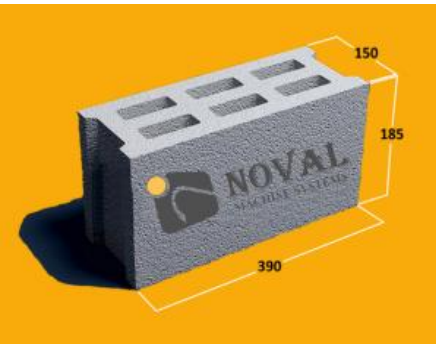
100 cm * 92 cm * 23 cm * 4 cm



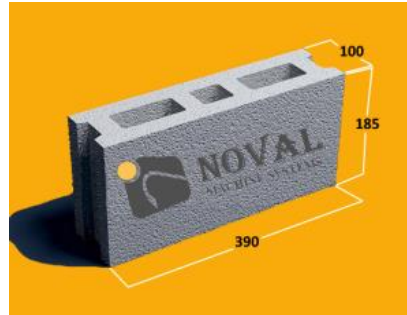
INTERLOCK STONE;
20 pcs interlock stone
per press.
Cycle time 25 seconds.



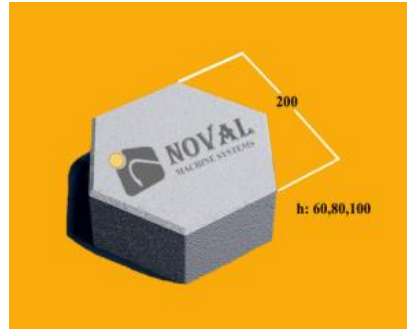
BR 020 BLOCK (190cm-390cm-
185cm);
8 pcs BR 020 block per press.
Cycle time 20 seconds.



BR 015 BLOCK (150cm-390cm-
185cm);
10 pcs BR 015 block per press.
Cycle time 20 seconds.



BR 010 BLOCK (100cm-390cm-185cm);
16 pcs BR 010 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
14 pcs hexagon paving stone per
press. Cycle time 25 seconds.

NBM4020

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
4020 100*92	20	8	2.400 PARQUET 960 BRIQUETTE	19.200 PARQUET 7.680 BRIQUETTE	28.800 PARQUET 11.520 BRIQUETTE	550-600 m2

NBM5025



Production capacity of 3500-3800 pieces per hour, and it is able to produce paving stone and briquette production capacity between 2000-2500 unites. semi-automatic and fully automatic preferred fixed machines.

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM5025



Concrete Parquet and Briquette Types

FACILITY AREA

SEMI AUTOMATIC

Required space in semi-automatic systems: Minimum 4000 m² (400 m² for machinery and equipment, 2000 m² of drying area, 1000 m² of dry ready storage area, 500 m² of aggregate storage area, empty pallet holding area of 100 m²) The total transformer or generator power required to be installed in semi-automatic systems must be 85 kVA. The installed capacity is 60 kw. Number of personnel required to operate the factory in semi-automatic systems: 9 people (2 operator and 1 wooden pallet drive, 3 fresh product carriers, 3 aggregate feeders).

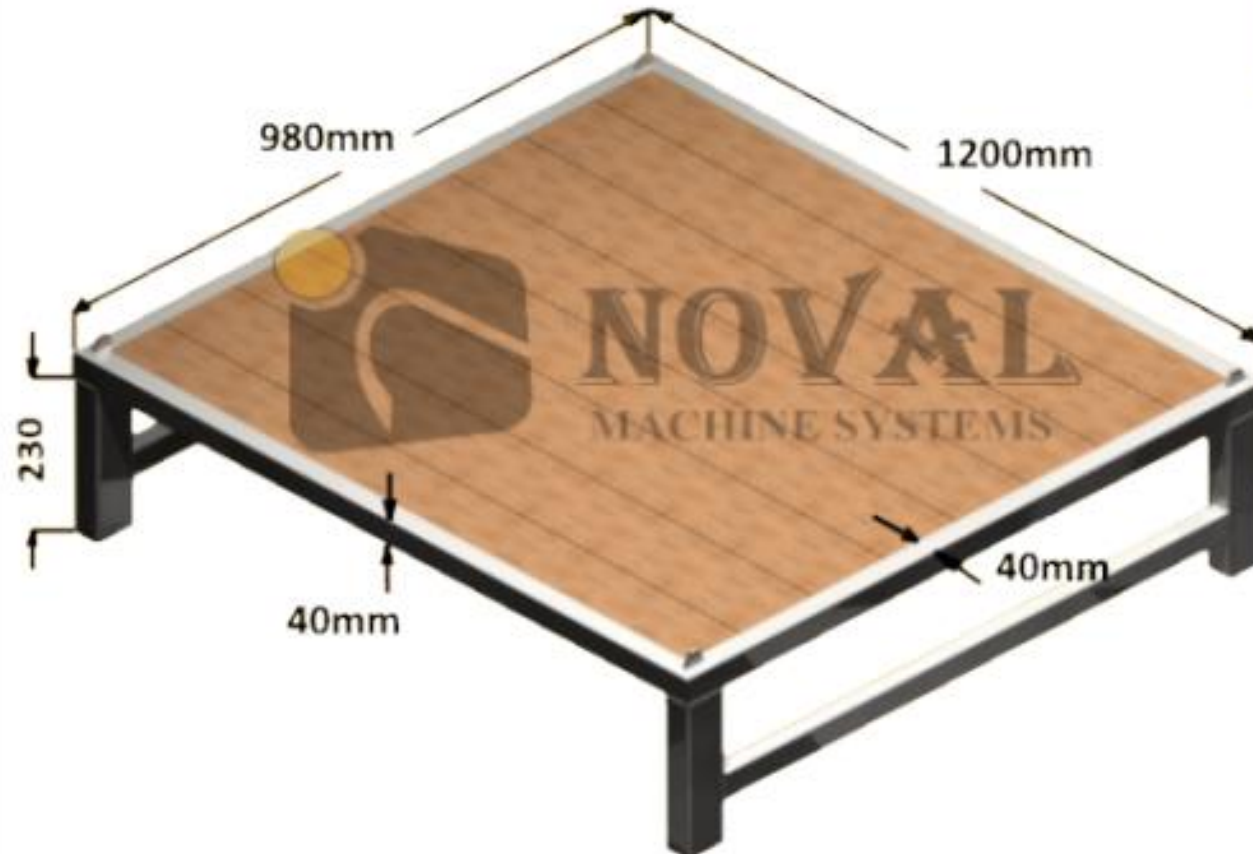
FULL AUTOMATIC

Required area of installation in automated systems: Minimum 4000 m² (600 m² for machinery and equipment, 1600 m² of dry area, dry ready storage area 1200 m², aggregate storage area 500 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in automatic systems must be 110 kVA. The installed capacity is 85 kw. Number of personnel required to operate the factory in automatic systems: 3 people (2 operators and 1 forklift driver).)

NBM5025

PRODUCTION CAPACITY

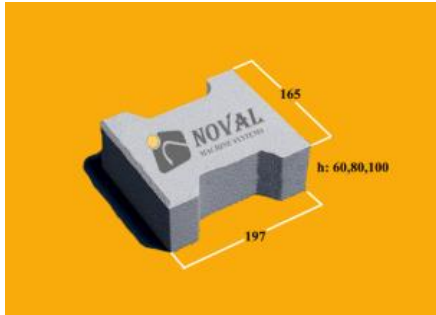
DIMENSIONS OF THE PALLET:
120 CM * 98 CM * 23 CM * 4 CM



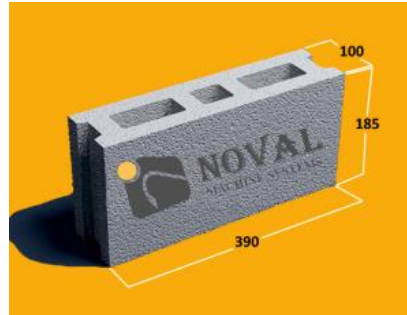
NBM5025

DIMENSIONS OF THE PALLET:

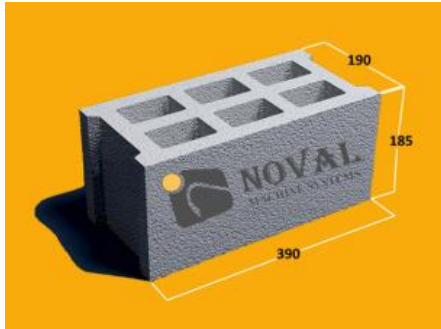
120 CM * 98 CM * 23 CM * 4 CM



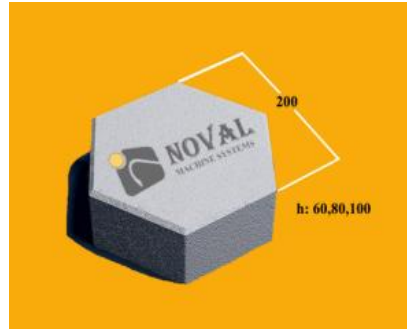
INTERLOCK STONE;
25 pcs interlock stone
per press.
Cycle time 25 seconds.



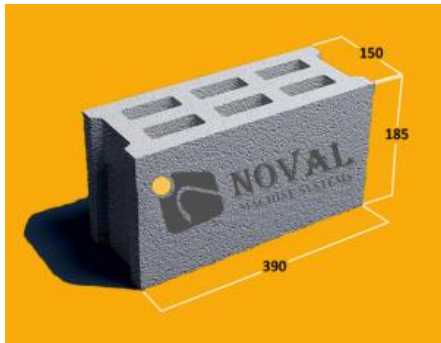
BR 010 BLOCK (100cm-390cm-185cm);
20 pcs BR 010 block per press.
Cycle time 20 seconds.



BR 020 BLOCK (190cm-390cm-185cm);
10 pcs BR 020 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
20 pcs hexagon paving stone per
press. Cycle time 25 seconds.



BR 015 BLOCK (150cm-390cm-185cm);
14 pcs BR 015 block per press.
Cycle time 20 seconds.

NBM5025

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
5025 120*98	25	10	3.000 PARQUET 1.200 BRIQUETTE	24.000 PARQUET 9.600 BRIQUETTE	36.000 PARQUET 14.400 BRIQUETTE	650-700 m2

NBM5030



Production capacity between 4000-4600 pieces per hour and the production of paving stones and briquettes production in capacities ranging from 2500-3000 units. semi-automatic and fully automatic preferred fixed machines.

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM5030



Concrete Parquet and Briquette Types

FACILITY AREA

SEMI AUTOMATIC

Required space in semi-automatic systems: Minimum 4000 m² (400 m² for machinery and equipment, 2000 m² of drying area, 1000 m² of dry ready storage area, 500 m² of aggregate storage area, empty pallet holding area of 100 m²) The total transformer or generator power required to be installed in semi-automatic systems must be 85 kVA. The installed capacity is 60 kw. Number of personnel required to operate the factory in semi-automatic systems: 9 people (2 operator and 1 wooden pallet drive, 3 fresh product carriers, 3 aggregate feeders).

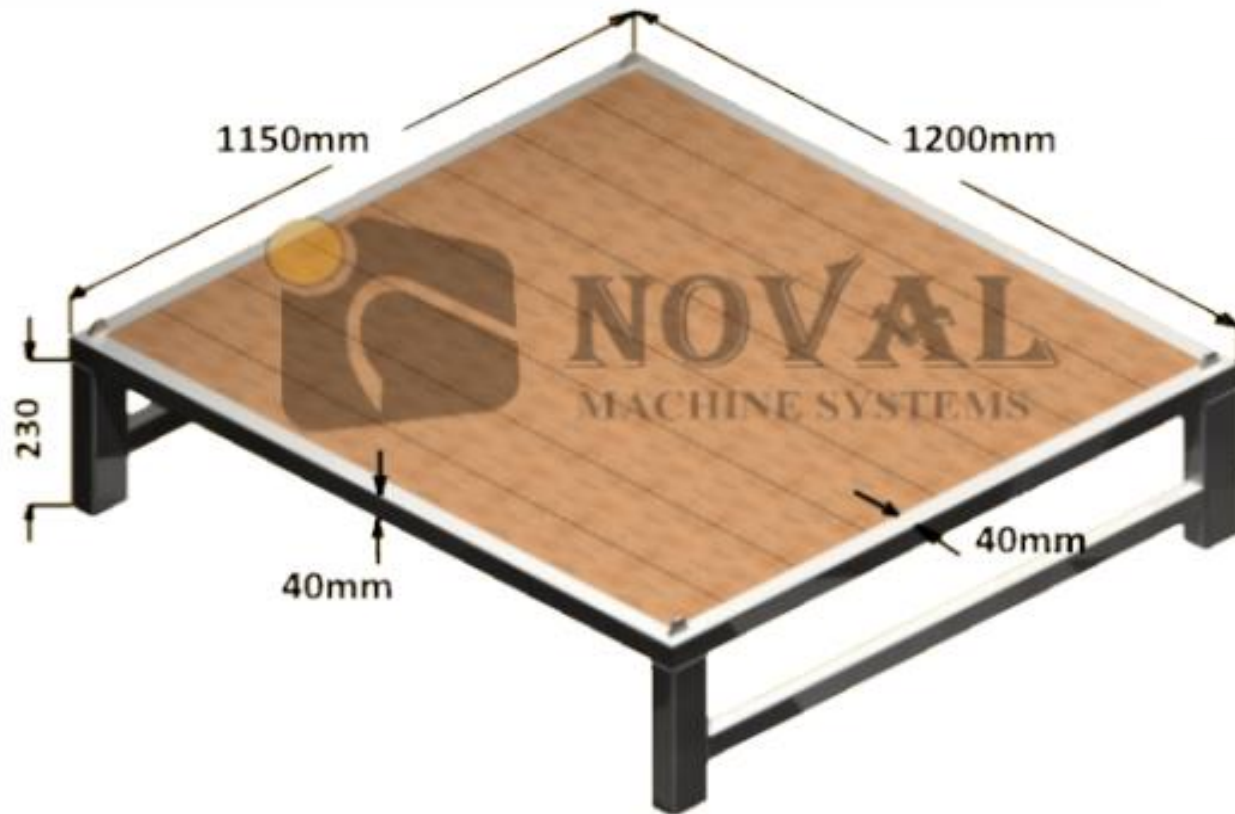
FULL AUTOMATIC

Required area of installation in automated systems: Minimum 4000 m² (600 m² for machinery and equipment, 1600 m² of dry area, dry ready storage area 1200 m², aggregate storage area 500 m², empty pallet holding area 100 m²) The total transformer or generator power required to be installed in automatic systems must be 110 kVA. The installed capacity is 85 kw. Number of personnel required to operate the factory in automatic systems: 3 people (2 operators and 1 forklift driver).))

NBM5030

PRODUCTION CAPACITY

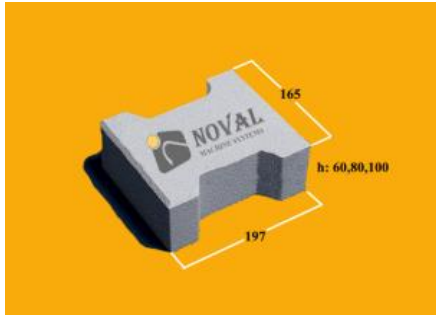
DIMENSIONS OF THE PALLET:
120 CM * 115 CM * 23 CM * 4 CM



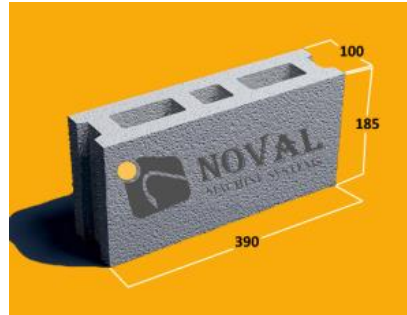
NBM5030

DIMENSIONS OF THE PALLET:

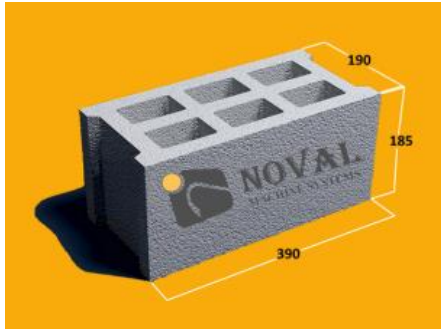
120 CM * 115 CM * 23 CM * 4 CM



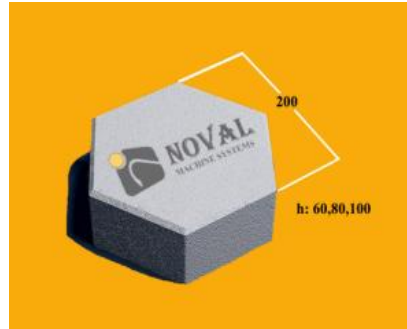
INTERLOCK STONE;
30 pcs interlock stone
per press.
Cycle time 25 seconds.



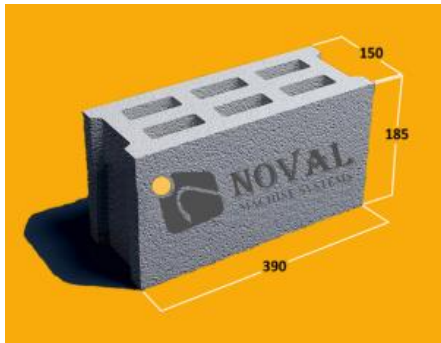
BR 010 BLOCK (100cm-390cm-185cm);
22 pcs BR 010 block per press.
Cycle time 20 seconds.



BR 020 BLOCK (190cm-390cm-185cm);
12 pcs BR 020 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
35 pcs hexagon paving stone per
press. Cycle time 25 seconds.



BR 015 BLOCK (150cm-390cm-185cm);
14 pcs BR 015 block per press.
Cycle time 20 seconds.

NBM5030

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
5030 120*115	30	12	3.600 PARQUET 1.440 BRIQUETTE	28.800 PARQUET 11.520 BRIQUETTE	43.200 PARQUET 17.280 BRIQUETTE	800-900 m2

NBM6036



Production capacity is between 5000-5500 pieces per hour and it is able to produce briquettes in capacities ranging from 3500-4000 units. manual, semi-automatic and full automatic preferred fixed machines.

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM6036



Concrete Parquet and Briquette Types

FACILITY AREA

FULLY AUTOMATIC

FULL automatic systems required plant area: Minimum 5500 m² (800 m² for machinery and equipment, drying area 1800 m², dry ready storage area 1600 m², aggregate storage area 1000 m², empty pallet holding area 300 m²) The total transformer or generator power required to be installed in FULL automatic systems must be 250 kVA. The installed capacity is 160 kw. Number of personnel required to operate the factory in FULL automatic systems: 2 persons (operator and FORKLIFT)

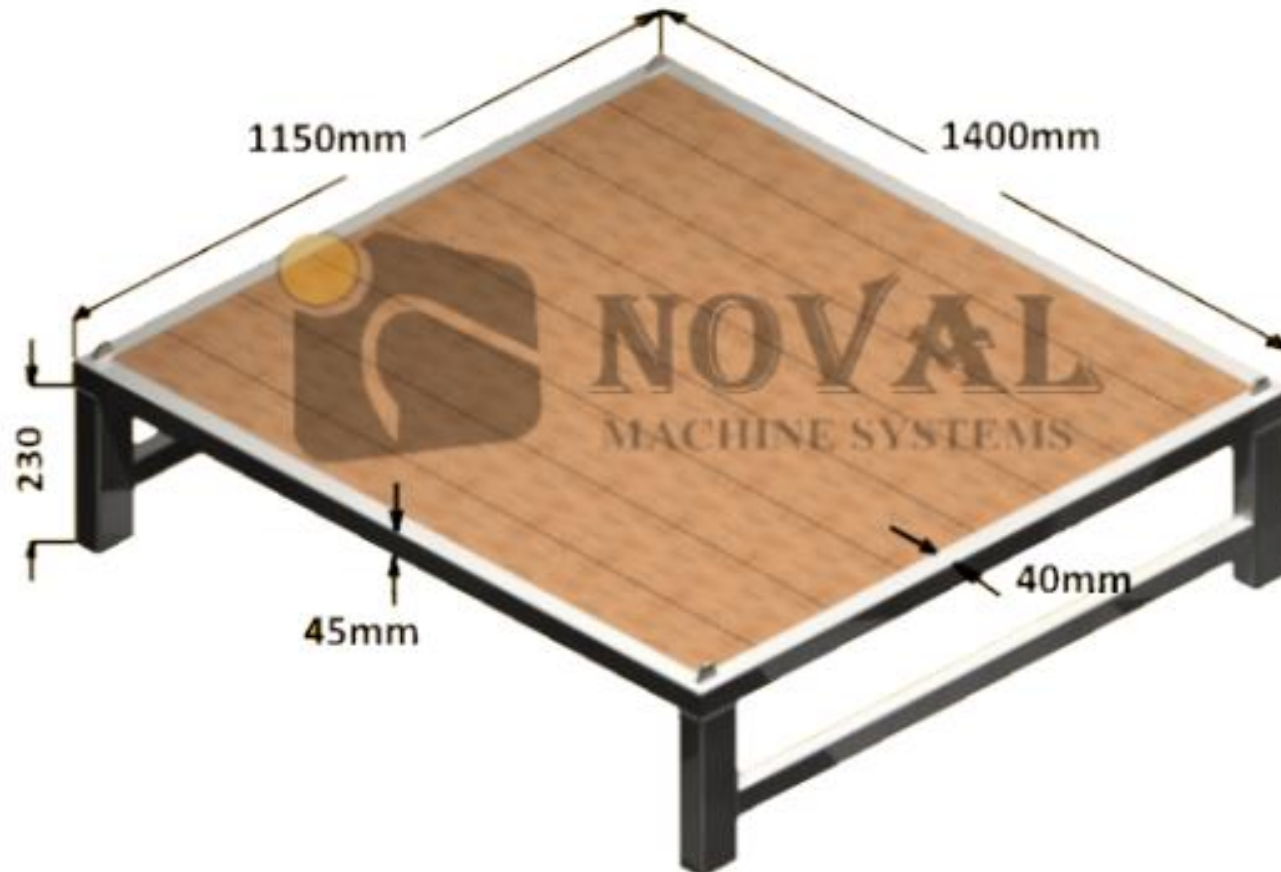
FULL AUTOMATIC

Required area of installation in automated systems: Minimum 5500 m² (800 m² for machinery and equipment, drying area 1800 m², dry ready storage area 1600 m², aggregate storage area 1000 m², empty pallet holding area 300 m²) The total transformer or generator power required to be installed in automated systems must be 200 kVA. The installed capacity is 125 kw. Number of personnel required to operate the factory in automatic systems: 3 people (2 operators and 1 forklift driver).))

NBM6036

PRODUCTION CAPACITY

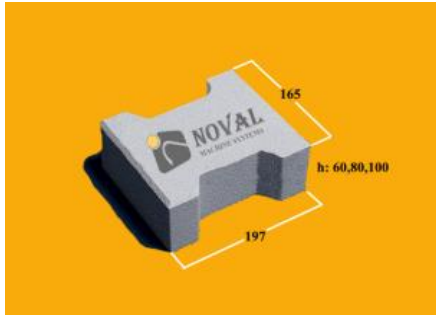
DIMENSIONS OF THE PALLET:
140 CM * 115 CM * 23 CM * 4.5



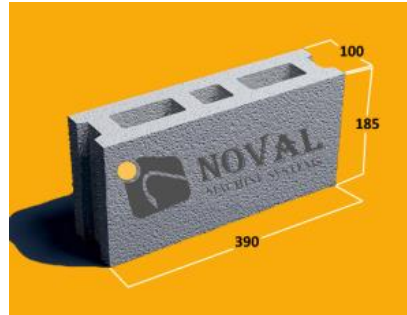
NBM6036

DIMENSIONS OF THE PALLET:

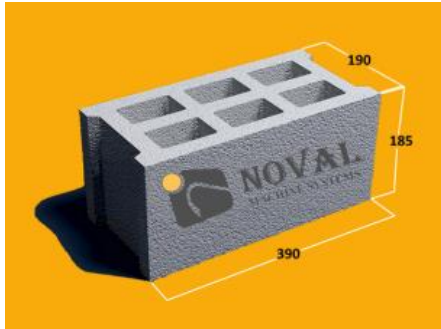
140 CM * 115 CM * 23 CM * 4.5 CM



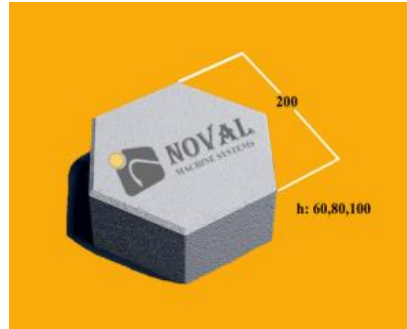
INTERLOCK STONE;
36 pcs interlock stone
per press.
Cycle time 25 seconds.



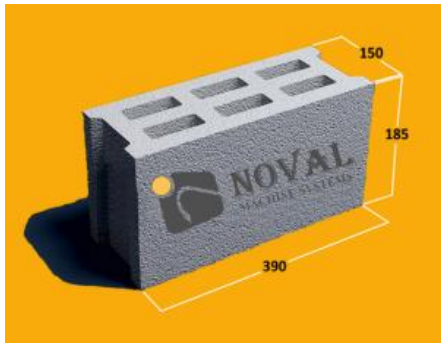
BR 010 BLOCK (100cm-390cm-185cm);
30 pcs BR 010 block per press.
Cycle time 20 seconds.



BR 020 BLOCK (190cm-390cm-185cm);
15 pcs BR 020 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
30 pcs hexagon paving stone per
press. Cycle time 25 seconds.



BR 015 BLOCK (150cm-390cm-185cm);
18 pcs BR 015 block per press.
Cycle time 20 seconds.

NBM6036

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
6036 140*115	36	15	4.320 PARQUET 1.800 BRIQUETTE	34.560 PARQUET 14.400 BRIQUETTE	51.840 PARQUET 21.600 BRIQUETTE	1000 m2

NBM7042



Hourly production capacities ranging amount capable of producing briquettes 5500-6300 ratchet paving stone production capacities and can vary from 4000-4500 units, are semi-automatic and fully automatic machine preferably constant.

- A + (A PLUS) energy saving products
- EFF3 class electric motors • Free spare parts with machine
- 2 + 2 total 4 years warranty
- Compliance with the ISO 9001: 2008 total quality management system
- CE Declaration of conformity with European norms
- "HIGHLINE" product models with trained personnel
- Fast service and spare parts assurance
- Material use according to DIN and TSEK norms

- Easy selection of programs
- Auto / Manual selection freedom
- Authorization certificate at the end of the training period
- Stopping, holding and resuming
- Forklift transport option
- Internet troubleshooting option
- Compliance with low voltages directive

NBM7042



Concrete Parquet and Briquette Types

FACILITY AREA

FULLY AUTOMATIC

FULL automatic systems required plant area: Minimum 6500 m² (1000 m² for machinery and equipment, drying area 2200 m², dry ready storage area 1800 m², aggregate storage area 1200 m², empty pallet holding area 300 m²) The total transformer or generator power required to be installed in FULL automatic systems must be 250 kVA. The installed capacity is 160 kw. Number of personnel required to operate the factory in FULL automatic systems: 2 persons (operator and FORKLIFT).

FULL AUTOMATIC

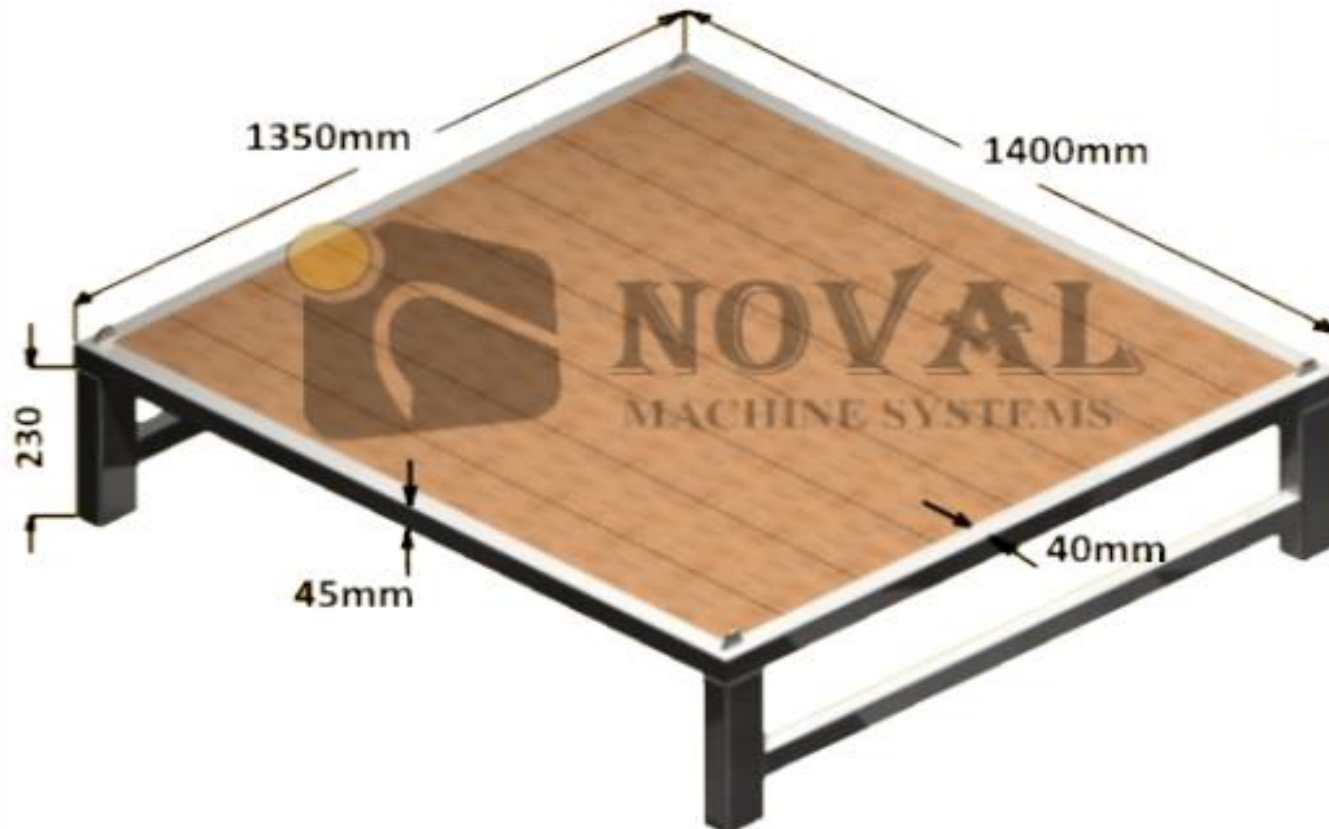
Required area of installation in automated systems: Minimum 6500 m² (1200 m² for machinery and equipment, drying area 2000 m², dry ready product storage area 1900 m², aggregate storage area 1000 m², empty pallet holding area 400 m²) The total transformer or generator power required to be installed in automated systems must be 200 kVA. The installed capacity is 125 kw. Number of personnel required to operate the factory in automatic systems: 3 people (2 operators and 1 forklift driver).

NBM7042

PRODUCTION CAPACITY

DIMENSIONS OF THE PALLET:

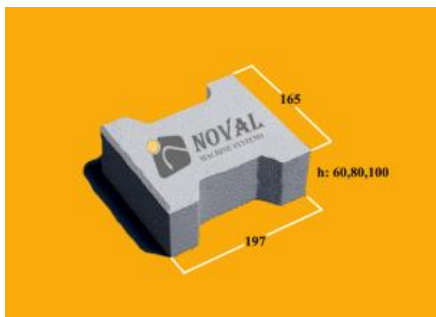
140 CM * 135 CM * 23 CM * 4.5 CM



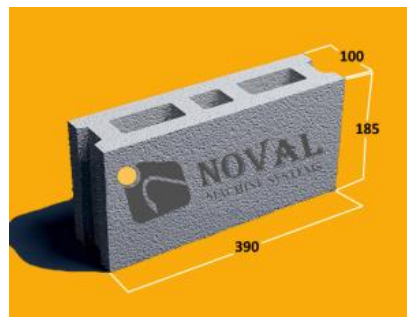
NBM7042

DIMENSIONS OF THE PALLET:

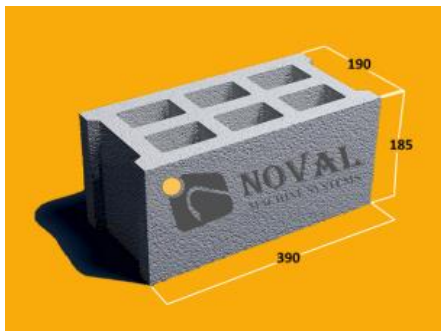
140 CM * 135 CM * 23 CM * 4.5 CM



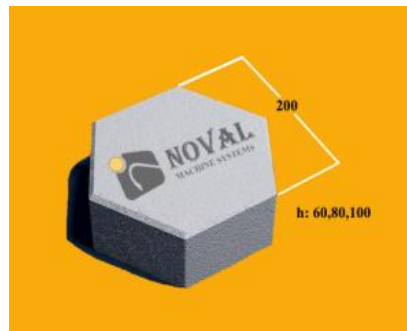
INTERLOCK STONE;
42 pcs interlock stone
per press.
Cycle time 25 seconds.



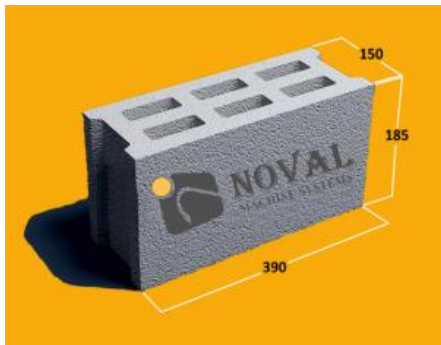
BR 010 BLOCK (100cm-390cm-185cm);
33 pcs BR 010 block per press.
Cycle time 20 seconds.



BR 020 BLOCK (190cm-390cm-185cm);
18 pcs BR 020 block per press.
Cycle time 20 seconds.



HEXAGON PAVING STONE;
33 pcs hexagon paving stone per
press. Cycle time 25 seconds.



BR 015 BLOCK (150cm-390cm-185cm);
24 pcs BR 015 block per press.
Cycle time 20 seconds.

NBM7042

PRODUCTION CAPACITIES:

PALLETE MODEL	PER PALLETE PARQUET STONE	PER PALLETE BRIQUETTE	MANUFACTURING PER 1 HOUR PARQUET BRIQUETTE	MANUFACTURING PER 8 HOURS PARQUET BRIQUETTE	MAXIMUM CAPACITIES PER 8 HOURS	MANUFACTURING M2
7042 140*135	42	18	5.040 PARQUET 2.160 BRIQUETTE	40.320 PARQUET 17.280 BRIQUETTE	60.480 PARQUET 25.920 BRIQUETTE	1200 m2

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