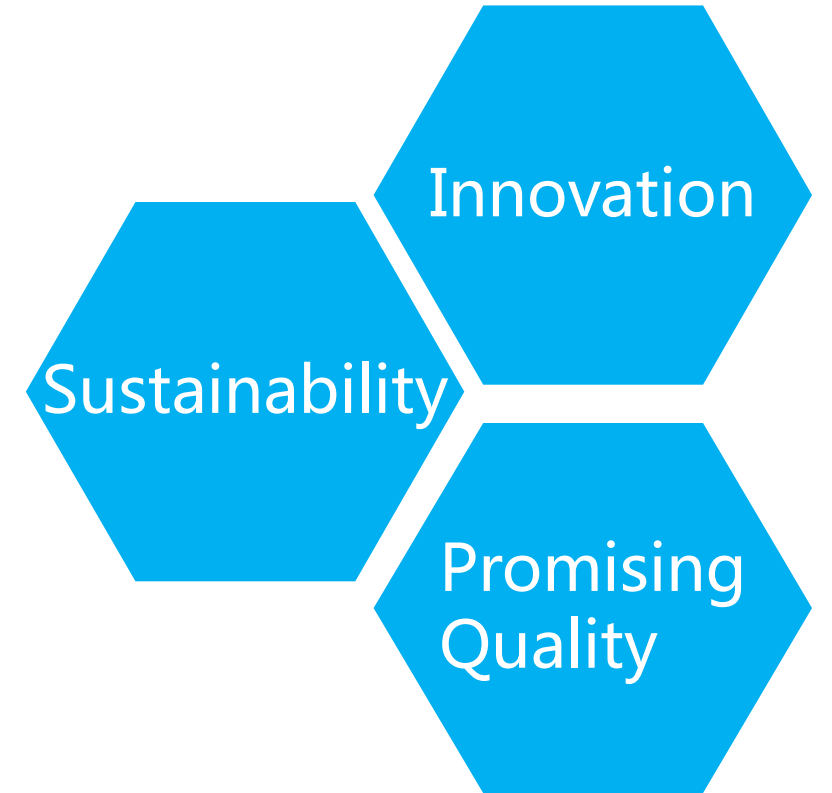


Singwear®

广东欣薇尔服装有限公司

Guangdong Singwear Garments Co.,Ltd.





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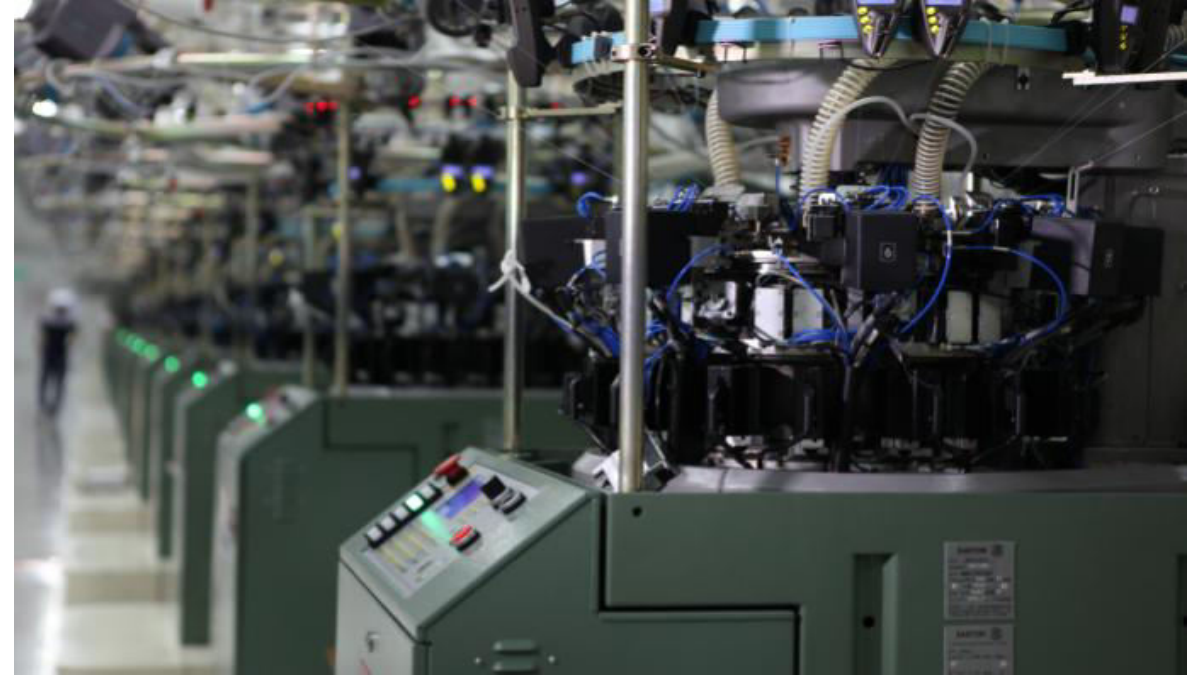


ABOUT US

About Us

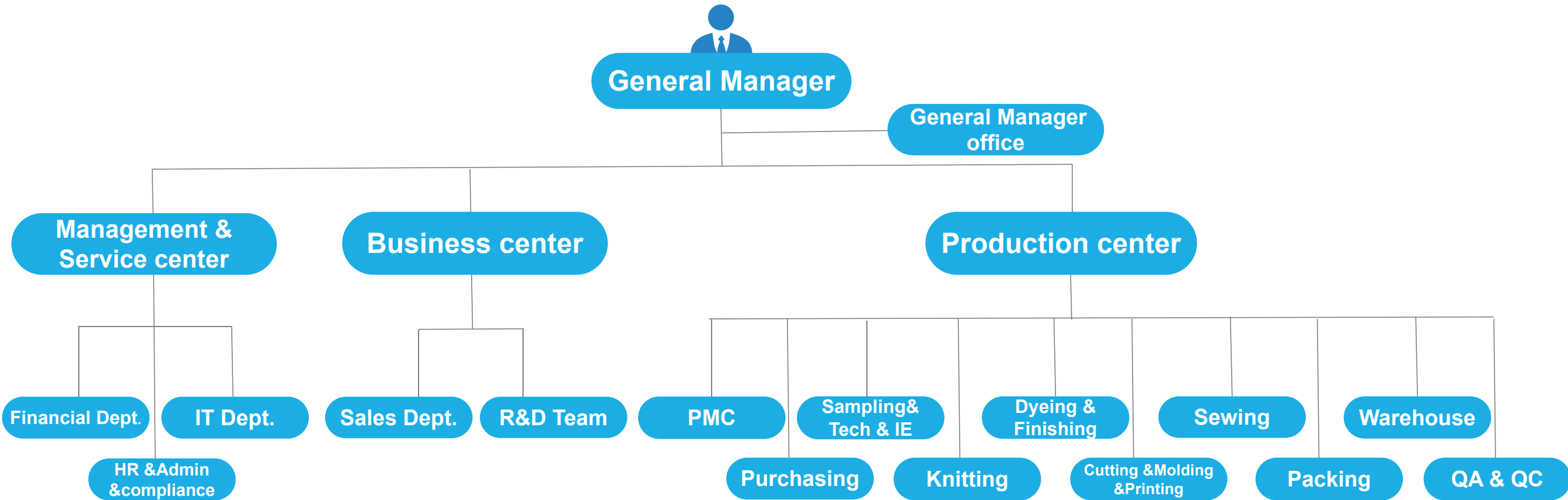


Year of Establishment : 2008
Registered Capital :CNY 46,800,000.00
Employees: Over 600 people
Factory building(No.): 3
Space Total:(SQ.M.):13338

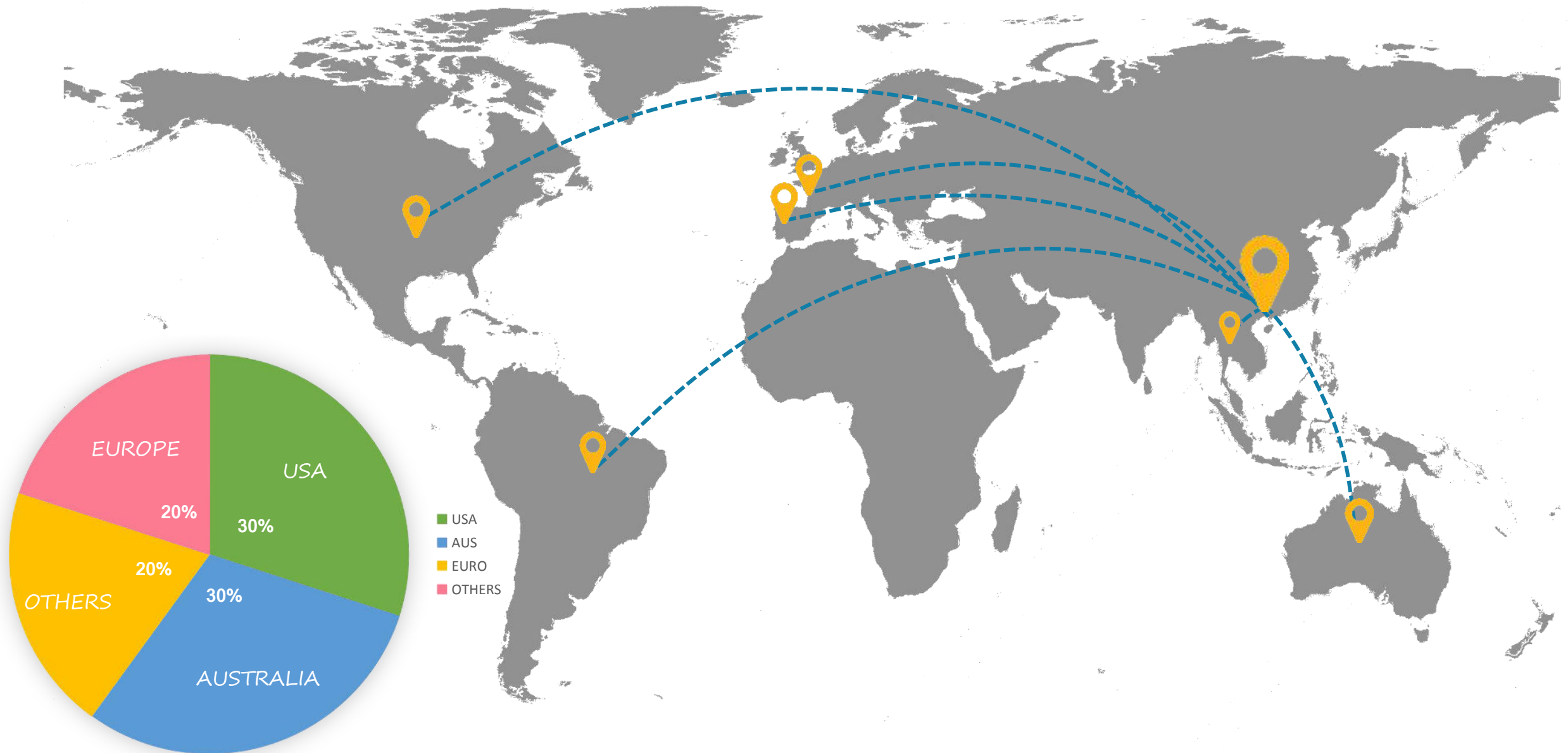


SANTONI MACHINES From Italy
Capacity : 2 million pcs/ month
Major production : Seamless panties & Bra , Camisol , legging,
shapewear , Sport bra , tank , thermal wear.
Annual output value : Around 25 million US dollars












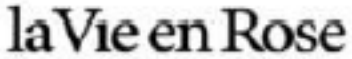








Organizational structure



Sales structure



Major Customers

Certificates

ISO9001
ISO14001
WRAP

GSV

GRS (TC)

BSCI

Oeko-tex100 [Appendix 6]

Detox

Higg Index

Sedex SMETA





Research & Development

Research and Development

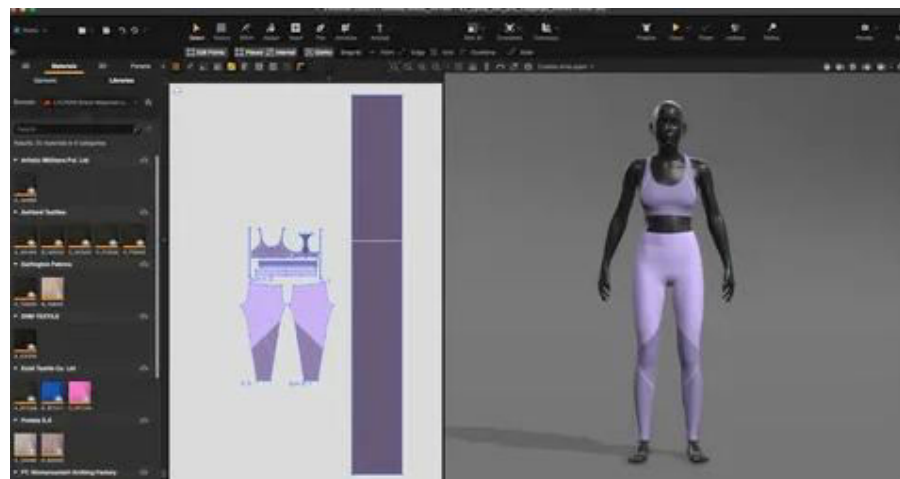
3D Digital Capacity: We start to introduce Browzwear V-stitcher

2008



Our teamwork of creative designers, skillful patterners and experienced technical personnel ensure that our products development processes are carried out with complete accuracy and with full attention being provided to every detail.

R
&
D



2023

Sample Room- 01



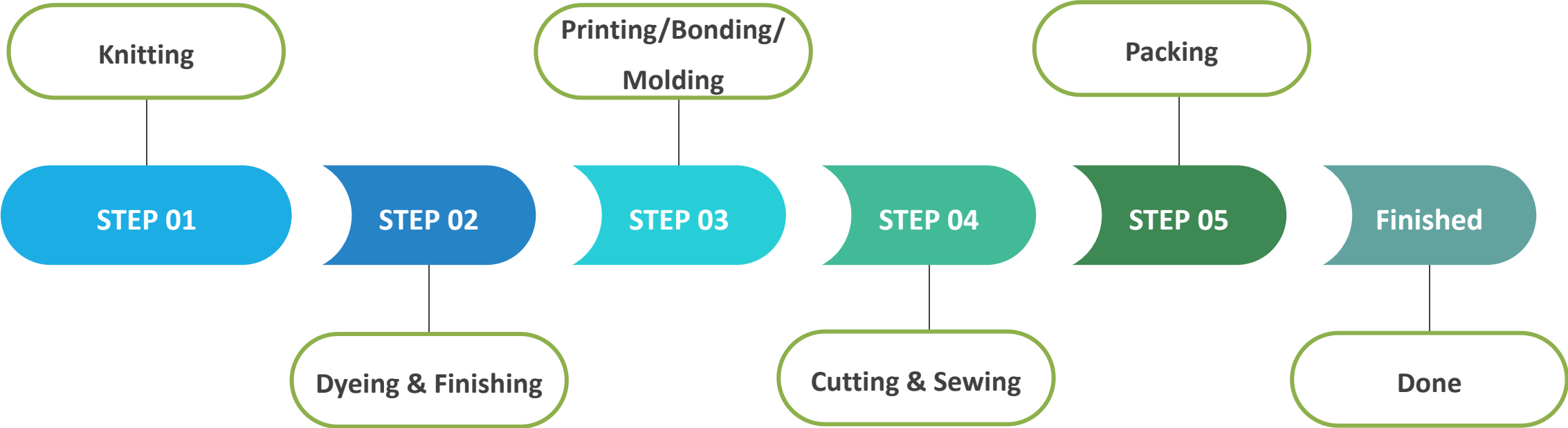
Sample Room- 02



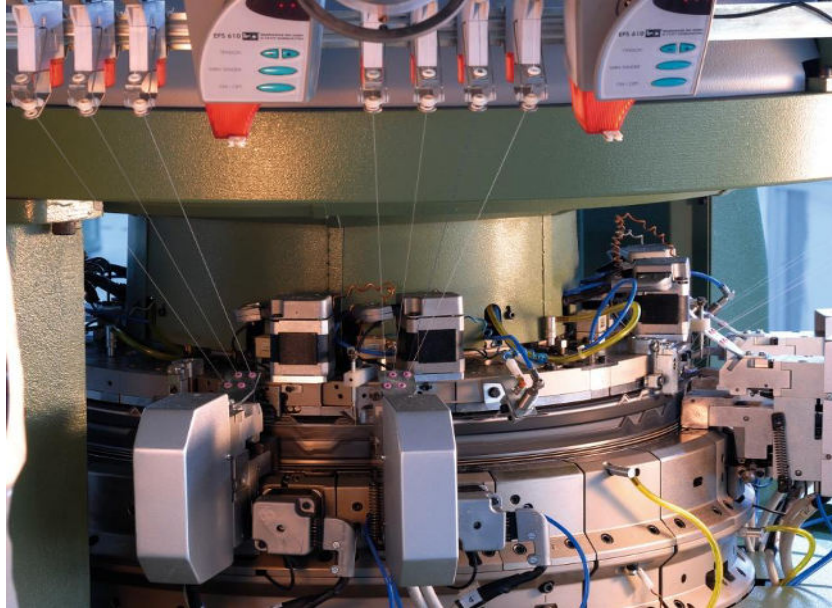


Production flow

The production flow chart



Knitting



Total : 169 sets
Brand : Italy SANTONI
Model : Top 2/ Top 2 Fast
Size range :11 to 22 inch
Gauge: 28 GG

Machine Type	Model /Gauge/Diameter	No of m/cs
Seamless Circular Knitting	Santoni SM8 top2 28GG 11'	8
Seamless Circular Knitting	Santoni SM8 top2 28GG 12'	11
Seamless Circular Knitting	Santoni SM8 top2 28GG 13'	27
Seamless Circular Knitting	Santoni SM8 top2 28GG 14'	28
Seamless Circular Knitting	Santoni SM8 top2 28GG 15'	26
Seamless Circular Knitting	Santoni SM8 top2 28GG 16'	27
Seamless Circular Knitting	Santoni SM8 top2 28GG 17'	20
Seamless Circular Knitting	Santoni SM8 top2 28GG 18'	12
Seamless Circular Knitting	Santoni SM8 top2 28GG 19'	4
Seamless Circular Knitting	Santoni SM8 top2 28GG 20'	2
Seamless Circular Knitting	Santoni SM8 top2 28GG 21'	2
Seamless Circular Knitting	Santoni SM8 top2 28GG 22'	2
Total		169

Singwear own Dyeing Factory



- Automatic color dispenser for perfect color matching.
- Use Huntsman /Ciba dye stuff for keeping good quality and environmental protection .
- Monthly Capacity : 2.5 million pcs

Spec. of Machine	Brand	Qty.
Dyeing Machine	NRP/N.T.90 KG ARC/H.T.8K G GD-2.5.8	37
Setting Machine	YP-126HS	2
Dewaterer	CHA-1200	4
Drying Machine	TD/100	13
Pre-shrinking machine		1
Wash machine	AATCC WHIRLPOOL	4

Singwear own Dyeing Factory



Printing/Bonding/Molding

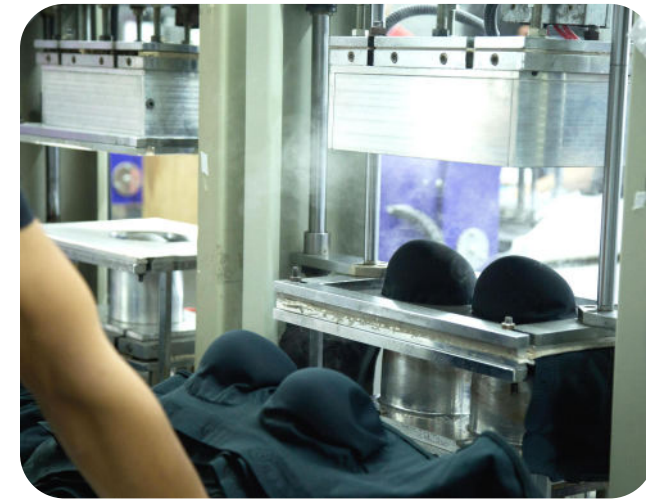
Sublimation printing



Bonding



Molding



Care label & LOGO

Pad Printing



Sublimation print



Cutting/Sewing/Packing



Cutting



Sewing



Packing

With our employees extensive skills and experiences, we are able to control each cut, each stitch of our production, making sure that our products always reach the customers in perfect quality.



Quality Control

Quality Control

- Singwear applies 100% inspection to all products to ensure full specs compliance and perfect quality for all the products.
- Have controlling and intensive inspection of production standards to provide excellent quality products.
- Inspection standard : AQL 2.5 or AQL 1.5 depends on the requirements of customers



In-house laboratory



Our in-house lab is accredited by Bureau Veritas, Hanes , Lindex & some other customers . So we can do common/ specific test in-house instead of sending third party testing lab.



Test Method	Reference	Technician
Fabric Weight	ISO 2451	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Fabric Count	ASTM D3175	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Dimensional stability after washing	ISO 7219-2	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Appearance after washing	ISO 6332	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Skewness after washing	ISO 6332 / Visual	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to washing	Method 1 (Open 1) Method 2 (Open 2) Method 3 (Open 3)	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Perspiration	ISO 105 B06	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Water	ISO 105 B01	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Croaking	ISO 105 B12	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Rubbing	ISO 105 X12	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Sun Light	ISO 105 B02	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Chlorine Bleach	ISO 105 B02	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Colorfastness to Non-enzyme Bleach	ISO 105 B02	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Pilling - Martindale method	ISO 12545-2	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Resilience	ASTM D3175	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Seal and Rectory	ISO 17754-1	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Bonding Strength	ASTM D3175	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Snagging Test	ASTM D3175	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
Washing Test	ASTM D3175	Ma Zhiming / Lin Zongqiao / Shi Zhenkang
pH Value	ISO 10071	Ma Zhiming / Lin Zongqiao / Shi Zhenkang

Under the supervision of:
Mr. Ma Zhiming - Lab Manager

Endorsement Date: <<21 March, 2019>> Signed: _____
Expiration Date: <<20 March, 2020>>



In-house laboratory

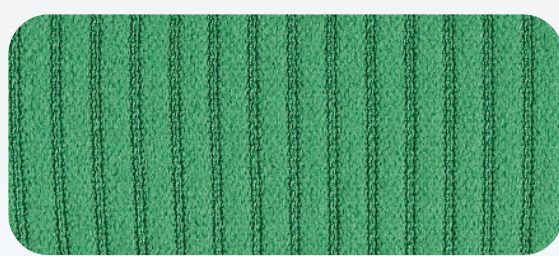
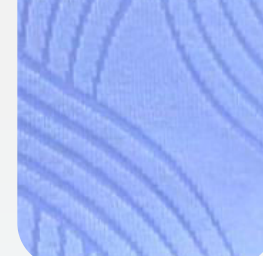
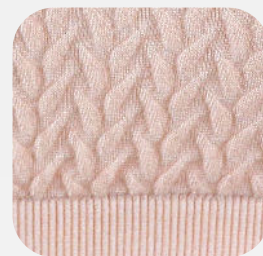


Use computerized Data color/
Spectrophotometer machine
to get standard/accurate
recipe for dyeing.



Representative products

Pattern



Yarn



Recycle Nylon



Lurex



Bio-based Nylon



Recycle Polyester



Regular Nylon



Regular Polyester



Tanboocel Bamboo



Sorona Agile



Lenzing Eco-vero



Anti-bacterial



Cooling Yarn



Regular Nylon

Different Dyeing & Printing Effect



Natural Dyeing



Flock Printing



Acid Wash



Staining Wash



Tie Dyeing



Dip Dyeing



Rubber Printing



Water base Printing



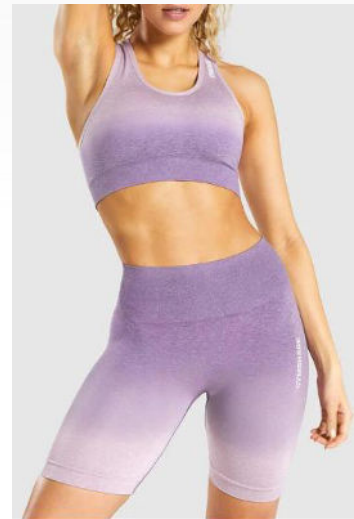
Bonding



Sublimation Printing



360 degree Printing



Ombre effect

Finishing



Quick Dry



Wicking



Wicking



Anit-bacterial



Silicon Finish



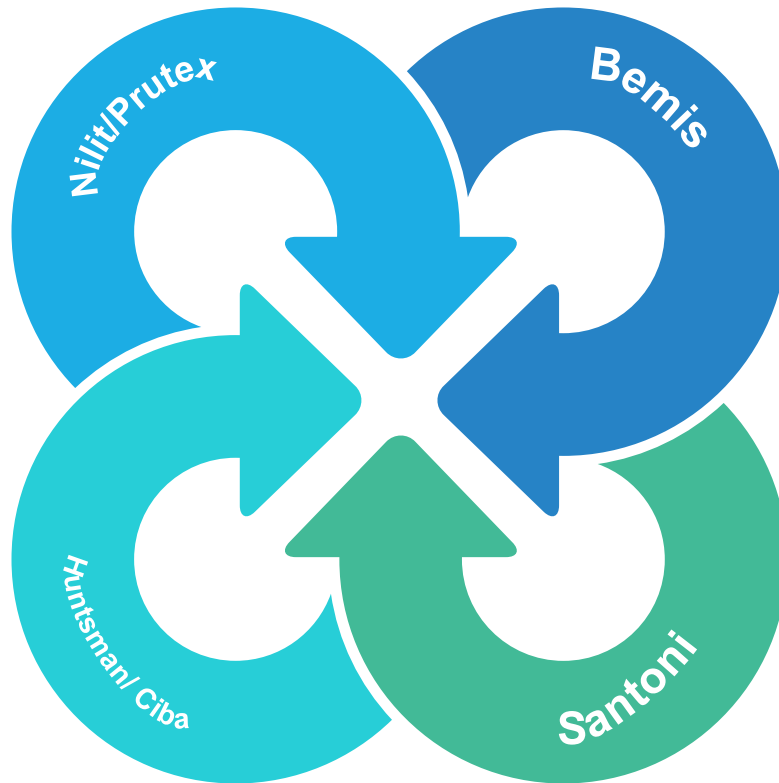
Silicon Finish



Our suppliers

Our suppliers

Singwear



Ciba/ Huntsman

Chemical/Dye stuff supplier

Israel Nilit/ Prutex

One of our yarn supplier

Bemis

bonding materials supplier

Santoni /Italy

Seamless machines supplier

THANK YOU

Our goal is to become a sustainable seamless enterprise with high standards in the industry!

Contact :

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Position: Foreign Merchandising manager

Email: fred@singwear.com

Wechat & Cell: +8613537486755

E-mail: info@singwear.com Website: www.singwear.com